# DUPLEX 1400 to 15100 Basic

All-purpose ventilation units

### with cross-flow heat

### recovery exchangers

DUPLEX 1400 to 15100 Basic are compact ventilation units with cross-flow heat recovery exchanger. They are solely intended for applications that do not come under the field of activity of the Committee's Regulation (EU) No. 1253/2014. DUPLEX Basic units are produced in compact (1400 to 10100 Basic) and semi-compact (12100 to 15100 Basic) version and contain two independently controlled EC fans with backward curved blades, a heat recovery exchanger with large heattransfer surface and high efficiency, slide-out supply and exhaust air class G4, M5 or F7 filters, drain pans and possibly also an a circulation damper with a servo drive or integrated air heaters and coolers.

Unit casing is divided into two versions:

DUPLEX 1400-10100 Basic are frameless construction, casing is made of painted metal sheet with 30 mm PIR insulation with heat transfer coefficient ( $\lambda$  = 0,024 W/mK).

DUPLEX 12100-15100 Basic are frame construction, casing is made of painted metal sheet with 45 mm mineral wool insulation with heat transfer coefficient ( $\lambda$  = 0,037 W/mK).

#### **DUPLEX Basic ventilation units meet the requirements** of the most stringent European standards:

- Casing properties according to EN 1886
- EC motors according to ErP 2015
- SFP < 0,45 W/( $m^3/h$ ) according to PassivHaus\*
- Hygienic requests according to VDI 6022

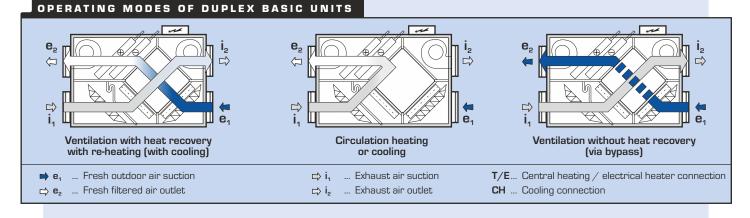
## Advantages of DUPLEX Basic units:

- New design of ventilation units with excellent parameters
- Great thermal insulation of the casing (class T2)
- Reduced thermal bridging (class TB1/TB2 \* \*) •
- Compact dimensions •
- Very flat unit suitable for under ceiling installation •
- Ease of installation
- Variable configuration of discharge ports •
- Unified dimensions of ports •
- Optional versions with a bypass and circulation damper • Horizontal floor-standing up to 15 100 m $^3$ /h, floor-•
- standing flat or ceiling suspended types up to 8 100 m<sup>3</sup>/h High efficiency fans – SFP < 0,45 W/(m<sup>3</sup>/h)\*
- High heat recovery efficiency of the cross-flow heat recovery exchanger - up to 75 %
- Integrated control system including temperature sensors
- Integrated web server (RD5 control system only)
- Comfortable unit control with touchscreen controller •
- Comprehensive selection software •
- in the defined working area
- TB1 for 1400-10100 Basic TB2 for 12100-15100 Basic

#### AVAILABLE MODIFICATIONS (CAN BE COMBINED)

- B with in-built bypass damper
- with in-built circulation damper - C
- F with in-built electrical heater

- with in-built hot-water heater
- CHF with in-built direct chiller
- with in-built water-based chiller - CHW



– Т

#### SELECTION SOFTWARE



For the detailed design of DUPLEX series units, accessories and control systems we recommend using our dedicated design software. You can find it on our website at www.atrea.eu or request a CD at our office.

Altre.a.®

**UNIT VENT** 

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RECOVERY

# **PERFORMANCE GRAPHS**

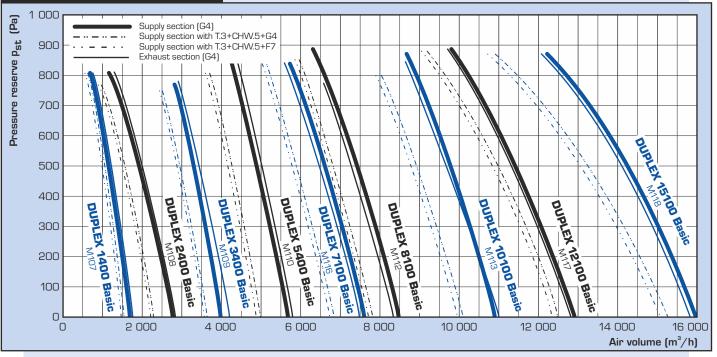
#### DUPLEX BASIC

DUPLEX Basic		1 400	2 400	3 400	5 400	7 100	8 100	10 100	12 100	15 100
Supply air – max. 1)	m <sup>3</sup> h <sup>-1</sup>	1 650	2 800	3 970	5 740	7 750	8 600	11 000	12 600	16 000
Extraction air – max. 1)	m <sup>3</sup> h <sup>-1</sup>	1 660	2 780	4 200	5 800	7 580	8 500	11 100	12 550	15 950
Heat recovery efficiency <sup>2)</sup>	%	up to 75 %								
Number of versions and positions	-	see table "Mounting positions", page 4								
Weight <sup>3)</sup>	kg	180-260	190-270	280-360	310-380	360-440	470-550	570-660	1 250-1 380	1 470-1 650
Max. power input	kW	0,7	1,4	2,7	4,8	6,1	7,4	10,3	10,5	12,3
Voltage	V	230 400								
Frequency	Hz					50				
Revolutions – max.	min <sup>-1</sup>	3 350	2 900	2 980	2 960	2 700	2 800	2 570	2 130	1 860
Heating output E low – max. <sup>5)</sup>	kW	2,1	2,1	4,2	7,2	7,2	9,9	9,9	-	-
Heating output E high – max. <sup>5)</sup>	kW	4,2	4,2	8,4	10,8	12,6	14,7	14,7	-	-
Heating output T – max. 4)	kW	20	27	34	51	64	76	94	104	110
Cooling output CHW – max. 4)	kW	12	18	25	35	51	60	68	77	85
Cooling output CHF – max. 4)	kW	11	15	18	31	48	58	65	74	82
	•					:			•	

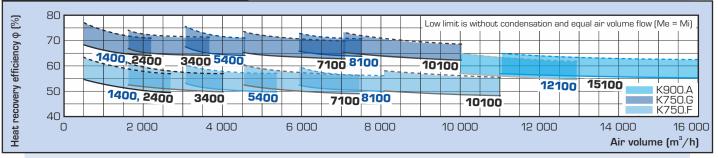
Maximum flow rate through units at zero external pressure <sup>2)</sup> According to air volume

<sup>3)</sup> Depending on equipment <sup>4)</sup> Depending on register type, liquid and flow rates <sup>5)</sup> For detailed information please use our DUPLEX selection software.

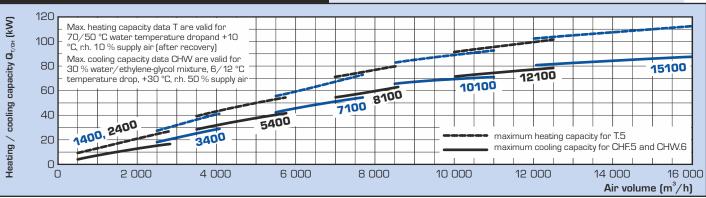
#### PERFORMANCE SUMMARY



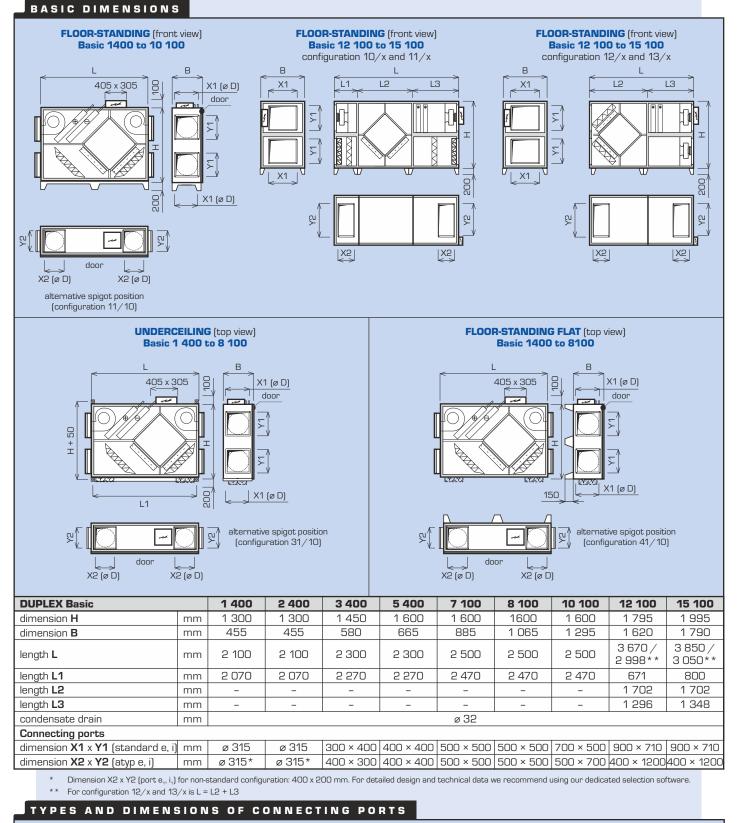




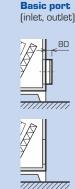
#### HEATING AND COOLING PERFORMANCES



# DIMENSIONS



# RECTANGULAR CIRCULAR CIRCULAR CIRCULAR CIRCULAR CIRCULAR CIRCULAR







**Port with damper** (inlet, outlet)





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**Port with damper and flexible flange** (inlet only)



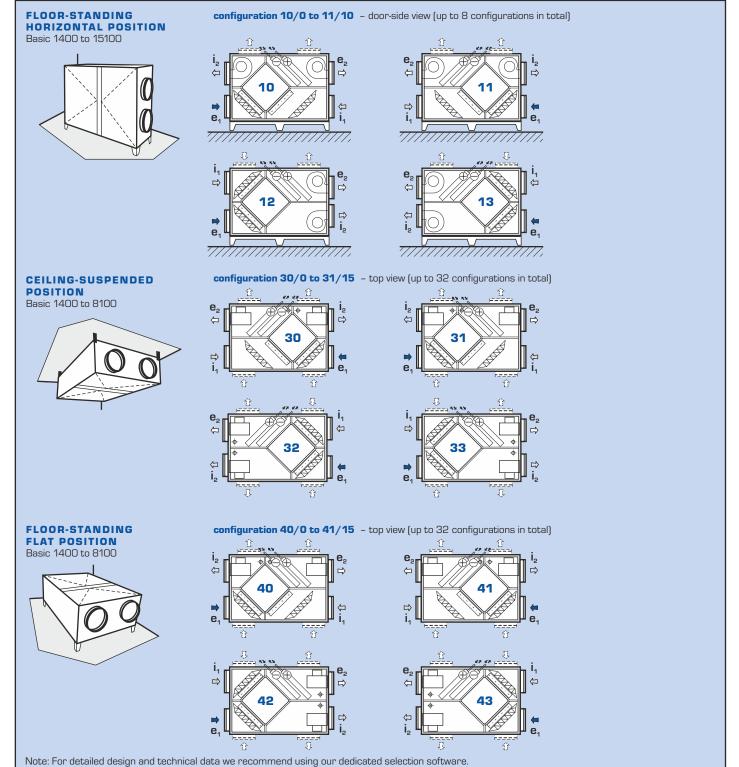


#### INSTALLATION VERSIONS AND CONNECTING PORTS

DUPLEX 1400 to 15100 Basic units are available in a range of versions to facilitate their installation in the machine room. This significantly increases options to install DUPLEX Basic units in cramped spaces.

For structural reasons and to ensure condensate drain it is not possible to have all units available in all mounting positions. Detailed drawings are shown in the summary table "Mounting positions". DUPLEX Basic units are characterised by a wide range of accessories – the ports may be optionally fitted with flexible flanges and inlet ports may have shut-off dampers if required.

#### MOUNTING POSITIONS



#### HANDLING SPACE

DUPLEX units must be installed with the prescribed handling space around the unit in mind.

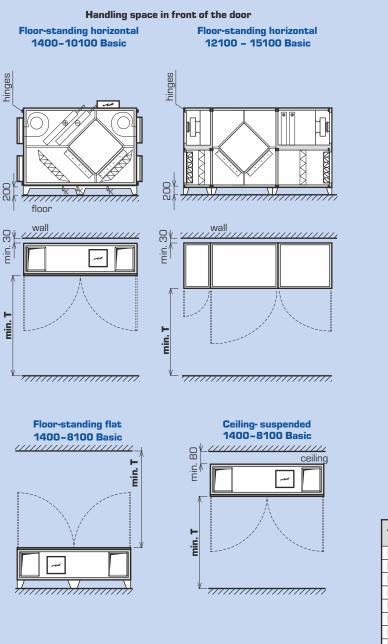
Below the unit at least 150 mm must be left to install the DN 32 condensate drain line. This line must run through a U-bend at least 150 mm high into a sewer. This space is easily provided when the steel supporting feet supplied as standard are used. Handling space in front of the unit must be maintained for opening the front door, replacing filters and providing servicing and installation access to each unit part.

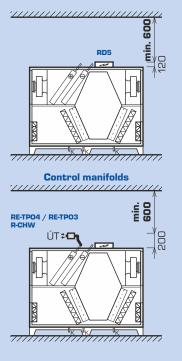
Each drawing shows the minimum handling space. In addition, each unit must have the minimum handling space of 600 mm from the side of the control system electric switchboard according to CSN.

Units with a heating or cooling control manifold must have free space from the side of the manifold, too.

Handling space for accessories

**Control modules** 





Туре	standard door <b>T</b>	hingeless door <b>T</b>		
туре	(mm)	(mm)		
DUPLEX 1400 Basic	1 000	500		
DUPLEX 2400 Basic	1 000	500		
DUPLEX 3400 Basic	1 200	600		
DUPLEX 5400 Basic	1 200	700		
DUPLEX 7100 Basic	1 300	900		
DUPLEX 8100 Basic	1 300	1 100		
DUPLEX 10100 Basic	1 500	1 300		
DUPLEX 12100 Basic	-	1 600		
DUPLEX 15100 Basic	-	1 700		

#### ACOUSTIC POWER L, AND ACOUSTIC PRESSURE L,

Turne	Working point		Acousti	ic power L <sub>w</sub>	Acoustic pressure L. [dB(A)]		
Туре		inlet e1	inlet i1	outlet e2	outlet i2	unit	at distance of 3 m
DUPLEX 1400 Basic	1 000 m³/h (200 Pa)	51	55	77	76	50	30
DUPLEX 2400 Basic	2 000 m³/h (200 Pa)	55	65	86	88	56	35
DUPLEX 3400 Basic	3 000 m³/h (200 Pa)	73	69	95	88	67	47
DUPLEX 5400 Basic	4 500 m³/h (200 Pa)	77	64	98	85	64	43
DUPLEX 7100 Basic	6 000 m³/h (200 Pa)	62	63	87	85	63	43
DUPLEX 8100 Basic	7 500 m³/h (200 Pa)	71	64	95	88	64	44
DUPLEX 10100 Basic	9 500 m³/h (200 Pa)	83	80	89	93	62	41
DUPLEX 12100 Basic	11 000m³/h (200 Pa)	70	71	92	93	70	50
DUPLEX 15100 Basic	14 000m³/h (200 Pa)	70	68	91	94	65	45

#### DUPLEX BASIC - BASIC UNIT



#### Basic configuration DUPLEX 1400-10100 Basic

The compact unit consists of supply and exhaust centrifugal fans with electric motors in anti-vibration mounting, removable crossflow air-to-air heat recovery core assembled from thin plastic plates, removable G4, M5 or F7 supply and exhaust air filters, and a condensate pan with flexible hose. A front door enables easy access to all built-in components and filters. **DUPLEX 12100–15100 Basic** 

The unit consists of 3 separate sections:

- 1 supply free-wheel fan with electric motors in anti-vibration mounting, removable supply filter G4, M5 or F7
- 2 cross-flow heat recovery exchanger
- 3 exhaust free-wheel fan with electric motors in anti-vibration mounting, removable exhaust filter G4, M5 or F7 A front door enables easy access to all built in components and filters.



#### Fans

All units are equipped with high-efficiency fans (ebm-papst and Ziehl Abegg) with free-running impellers and backward curved blades. Whole range of DUPLEX 1400 to 10100 Basic fans meets the requirements of the European directive ErP 2015.



#### Heat recovery core

For every DUPLEX 1400-10100 Basic unit size are two heat recovery exchanger types available (K750.F and K750.G), that differs in heat recovery efficiency and pressure loss, for DUPLEX 12100 and 15100 Basic units is available single type K900.A.

#### DUPLEX BASIC - MODIFICATION DESCRIPTION



#### By-pass ("B")

By-pass of the plate heat recovery core on supply air side. By-pass consists of an opposed-blade damper and an actuator: It is fitted next to the recovery core inside the unit; it does not increase size of the unit. The standard actuator is BELIMO 24 V; other types are available upon request.



#### Mixing damper ("C")

The mixing damper is used to mix exhaust and supply air. Circulation valve consists of an opposed-blade damper and actuator. It is fitted next to the recovery core inside the unit, it does not increase the size of the unit. The standard actuator is BELIMO 24 V; other types are available upon request.



#### Hot water heating coil ("T")

Built-in water-to-air three-row (possibly multi-row) heating coil; made of copper pipes and aluminum fins. Designed for systems up to 110 °C and 1,0 MPa. The coil is standardly equipped with flexible connection and a steam-gas capillary thermostat for freeze protection. Units in modification T (with heating coil) must be equipped with e<sub>1</sub> supply air shutoff damper; an actuator with spring-return function is recommended. A coil hydraulic kit for heating capacity control of RE-TPO4 or RE-TPO3 type can be supplied with the coil upon request.



#### Electric heating coil ("E")

Integrated electric heating coils consist of PTC (Positive Temperature Coefficient) cells; they are generally used to heat up supply air. By default, electric heating coils always include protective thermostats (operational as well as emergency with manual reset) and regulation module KM featuring power switching elements with so called "zero" switching function (SSR). Built-in electric heating coils are offered in the 1400–10100 Basic units in two power options (basic and powerful). For more information please refer to the selection software DUPLEX.



#### Direct expansion (DX) coil ("CHF")

A built-in coil made of copper pipes and aluminum fins, including a condensate pan with individual condensate drainage and a pressure switch for freeze alarm. Three- or multi-row coils with various evaporate temperature are chosen depending on capacity required, refrigerant type and air parameters. Optionally it is possible to deliver double-circuit evaporator in division 1:1 or 1:2, or completely atypical with needed capacity.



#### Chilled water cooling coil ("CHW")

A built-in coil made of copper pipes and aluminum fins, including a condensate pan with individual condensate drainage. Threeor multi-row coils are chosen depending on capacity required, cooling medium type and air parameters. The cooling coil can be equipped with the R-CHW2 or R-CHW3 hydraulic kit on request.

#### K.750.x, K.900.A

Me.xxx; Mi.xxx

**DUPLEX xxxx Basic** 

B.x

C.x

Т.х

#### T.x

#### CHF.x

#### CHW.x

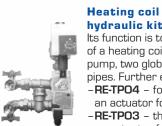
# ACCESSORIES

#### OTHER OPTIONAL ACCESSORIES (BASIC OVERVIEW)

#### Ke.xxx; Ki.xxx

Shutoff damper e<sub>1</sub>; i, Shutoff dampers standardly fitted with BELIMO actuators are located in the air inlet port. The following damper types are available: - fresh air damper e<sub>1</sub> - mandatory for C

- modification (with mixing damper) and T modification (with heating coil)
- exhaust air damper i,



#### **RE-TPO.x**

hydraulic kit Its function is to control heating capacity of a heating coil. It consists of a three-speed pump, two globe shutoff valves and connection pipes. Further equipment depends on the type: -RE-TPO4 – four-way mixing valve with an actuator for digital control system RE-TPO3 - three-way mixing valve with an actuator for digital control system



#### **Air filtration**

#### Fe.xxx; Fi.xxx

All DUPLEX Basic units can be equipped with supply or exhaust air filtration of M5 or F7 class instead of standard G4 class. Pressure drop of the filter is then 50 to 100 Pa (clean filter) depending on air flow rate, unit type and dirt accumulated.

# Cooling coil hydraulic kit

#### R-CHW.x

Its function is to control cooling capacity of a chilled-water cooling coil. It always consists of two globe shutoff valves and connection pipes. Further equipment depends on the type:

- -R-CHW3 three-way mixing valve with an actuator
- -R-CHW2 throttling valve with an actuator for digital control system



#### MFF Tube manometers

Accessory for filters for simple view of current pressure drop. The tube manometers are obligatory for hygienic unit design in accordance with the VDI 6022.

#### **Delivery of diassembled unit**

All units can be delivered dismantled on request. The unit is to be assembled by rivets and bolts directly on site, therefore the unit can be installed in inaccessible location. Casing insulation class T2, thermal bridging class TB1.



#### TPO Hot water heating

coil (TPO) Separately supplied coil for installation into round duct.

It is suitable for cramped locations, where it is impossible to put the coil inside the unit, as well as for rooftop units. The coil is standardly equipment with the steamgas capillary thermostat. Capacities and diameters can be found in respective catalogue sheets.



#### CF.XXX **Constant** air flow

and pressure Manometers reading fan pressure together with controls, enables intelligent fan control of preselected airflow. This accessory assumes the unit is equipped with ATREA digital control system. Using a second manometer (optional accessory) in the supply air duct enables the user to control constant pressure in the supply duct.



#### Hingeless door

When needed it is possible to deliver door without standard hinges - than necessary manipulation space is reduced. DUPLEX 12100 and 15100 Basic are supplied hingeless standardly.



### Spare cartridge

filters Replacement filter cartridges in different sizes based on the unit type. Available in G4, M5 and F7 filtration class.



#### Flexible connections

Round and rectangular ports can be equipped with flexible connections upon request.



#### EPO-V Electric heating coil

(EPO-V) Separately supplied heating coil to be fitted into round or rectangular duct. Capacities and diameters can be found in respective catalogue sheets.



#### EPO-V **Electric preheaters** EPO-V

EPO-V electric heating coils to provide the antifreeze protection of the heat recovery exchanger when equal-pressure ventilation is continuously required. It is installed inside a duct on the outdoor supply air side of the unit  $(e_1)$ . This accessory assumes the unit is equipped with ATREA digital control system.



#### **External switchboard**

It is possible to supply control module in external version with various cable length.



H.P

FK.x

# CONTROLS

DUPLEX Basic units are delivered with basic control components or with complete control systems. There are three types of control systems available (Basic, CPM and RD5) according to customer needs and an application. The systems also include variety of sensors (temperature, humidity, air quality,  $CO_2$ ) for effective operation control.

#### Features of the control systems

- selection of the most suitable and efficient control system at the lowest cost, depending on the application
- control system is integrated with the unit, most components are already wired and checked in factory, thus reducing the risk of incorect wiring
- no control system project documentation is necessary for standard cases, standardized solutions can be used
- simple wiring, system simplicity, error indication
- qualified technical support and consulting

#### SUMMARY OF DUPLEX BASIC CONTROL SYSTEMS

Туре	Use	Controller
Basic	<ul> <li>all electrical components are wired to a junction box terminal strip inside or outside the unit</li> <li>standard components are fans, damper actuators, capillary freeze protection thermostat of hot water heating coil</li> <li>more components is included upon customer's request (exact actuator type, sensors, thermostats, pressure switches etc.)</li> <li>suitable for applications with separate delivery of control system; e.g. large buildings with central control system etc.</li> </ul>	basic version (fans, actuators, thermostats, pressure switches and others on request) ^^ ↓ ¥ Supervisory control system
"RD5" controls	<ul> <li>Standard functions of the "RD5" controls</li> <li>EC fan speed control (based on selected mode)</li> <li>automatic by-pass damper position (heat and cool recovery)</li> <li>evaluates and prevents emergency limits based on measured temperature</li> <li>ventilation and temperature weekly program setting</li> <li>A web server and an Ethernet interface built in as standard connection for remote internet communication</li> <li>inputs for switching using 230 V (4 inputs - 3 delayed, 1 instantenious) - switch e.g. from bathrooms etc.</li> <li>optional connection of COg or RH sensor - max. 2 sensors with a switch or O-10 V output</li> <li>outputs for electric preheater and heater control (pulse 10 V) or hot-water control (0-10 V)</li> <li>Additional RD-IO module</li> <li>optional manometer connection to ensure constant airflow control (see Constant airflow and pressure control on previous page)</li> <li>constant pressure control</li> <li>cooling control outputs (DX- or chilled-water cooling), possibly for a heat pump</li> <li>Additional RD-K module</li> <li>additional inputs and outputs significantly extending control system functions</li> <li>BACnet / KNX converter</li> <li>optional converter allowing connection to supervisory control system via BACnet or KNX protocol</li> </ul>	CP Touch (touchscreen)       Image: CP Touch         CP TORT       Image: CP Touch         Web server (as standard)       Image: CP Touch         DUPLEX       Image: CP Touch         Image: CP Touch       Image: CP Touch
"CPM" controls	Standard functions         - EC fan speed control (stepless)         - automatic by-pass damper position         - frost protection of heat exchanger         - switching of electric or water heater         - input for external switch         - inlet and outlet shut-off damper control         - minimum and maximum fan speed preselection         - analogue input (D-10 V) for air quality sensor (CO <sub>2</sub> , RH)         - outputs for controlling electrical preheater and heater (pulse switched 10 V) or water heater (controlled by 0-10 V signal)         - outputs for controlling cooling (direct or water), eventually heat pump         Controller CPM         - fully graphic touchscreen         - weekly program         - "party" mode         - filter change notice         - automatic operation based on constant signal – e.g. constant pressure         Controller CP 10 RA         - rotable controller	Image: termImage: term